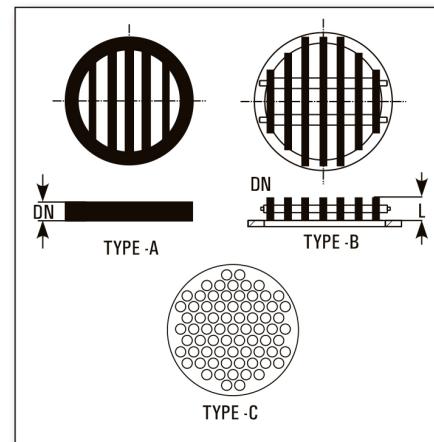


COLUMN COMPONENTS

PACKING SUPPORTS

Packing supports Type A are made of fused glass rods. Packing supports Type B (heavy duty) are made of PTFE Blocks with holes.

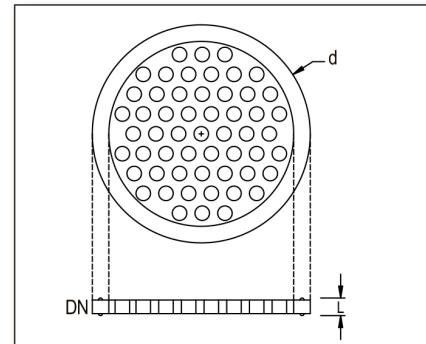
| Cat.Ref. Size | DN | L | Cross Section Area | Max. Load Kgs. | Minimum Packing | Type |
|---------------|-----|-------|--------------------|----------------|-----------------|------|
| CP3* | 80 | 10 | 45% | 10 | 12 | A |
| CP4* | 100 | 12 | 50% | 15 | 15 | A |
| CP6* | 150 | 15 | 55% | 30 | 25 | A |
| CP9* | 225 | 19 | 60% | 50 | 25 | A |
| CP12* | 300 | 19 | 65% | 75 | 25 | A |
| HD16 | 400 | 70 | 70% | 150 | 25 | B |
| HD18 | 450 | 70 | 70% | 200 | 25 | B |
| HD24 | 600 | 95 | 70% | 300 | 40 | B |
| HDP16 | 400 | 45-50 | 57% | 100 | 25 | C |
| HDP18 | 450 | 45-50 | 54% | 100 | 25 | C |
| HDP24 | 600 | 45-50 | 58% | 150 | 40 | C |



PTFE PERFORATED PLATES

These are used as packing retainers to prevent the packing from lifting due to vapour velocity. These can be clamped between two components without using any gasket.

| Cat.Ref. | DN | d | L |
|----------|-----|-----|----|
| TCP3 | 80 | 99 | 7 |
| TCP4 | 100 | 132 | 9 |
| TCP6 | 150 | 184 | 10 |
| TCP9 | 225 | 254 | 12 |
| TCP12 | 300 | 340 | 16 |
| TCP16 | 400 | 463 | 25 |
| TCP18 | 450 | 525 | 25 |
| TCP24 | 600 | 689 | 30 |



Packings require for various pipe sections (Kgs.)

| Pipe Section | Packing size | | | | | | |
|--------------|--------------|--------|--------|--------|--------|--------|-----|
| | Vol (L) | FCB 12 | FCB 15 | FCB 25 | FCB 40 | FCB 50 | |
| PS3/1000 | 5 | 3 | 3 | 2 | - | - | - |
| PS4/1000 | 8 | - | 4 | 3 | 3 | - | - |
| PS6/1000 | 18 | - | 9 | 7 | 7 | - | - |
| PS9/1000 | 37 | - | - | 15 | 15 | 15 | - |
| PS12/1000 | 66 | - | - | 17 | 30 | 25 | - |
| PS16/1000 | 125 | - | - | - | 65 | 50 | 53 |
| PS18/1000 | 165 | - | - | - | 90 | 65 | 70 |
| PS24/1000 | 295 | - | - | - | - | 115 | 125 |

Notes of use of Column Packing

- Due to their low bulk densities, Glass Raschig rings are particularly suitable for packing glass columns.
- Generally, the ratio of Column diameter to packing diameter should not be less than 8:1.
- When using smaller packing size, a small layer of larger packing should be used on packing support, to prevent the smaller packing falling through.
- In vacuum application and applications involving high vapour velocities, packing may be lifted and may damage to other parts. To prevent this, a packing retainer (PTFE perforated plates) should be used above the packed section.